








Pattern No.: 0610368 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>>	7A, GREY 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		7						
				6				6A, GREY 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
				5						
Friction >	>>	4A, LIGHT GREY 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		4						
				3				3A, LIGHT GREY 2x 50/2 Nm Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2