







Pattern No.: 0810021 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A 1x Nm 3,4 Frangia 100% PA Di.Vè	<	Friction <
				6				6A 3x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<<	Friction <
				5				5A 1x Nm 3,4 Frangia 100% PA Di.Vè	<	Friction <
				4						
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

