

























Pattern No.: 1410131 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	
				7				7A 2x Nm 28/2 Protection thread -	<<	Friction <
				6				6A 2x Nm 28/2 Protection thread -	<<	Friction <
				5				5A Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	Friction <
Friction >	>	4A, BEIGE 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		4						
				3				3B, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	2A 1x Comb thread -		2				2B, BLUE 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410131 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa		8		8B 1x Nm 28/2 Protection thread -	<	
Friction >	>	7A, BEIGE 1x Nm 20 Magia 72% VI, 19% PA, 7% WV, 2% EA Lineapiù			7			
Friction >	>	6A, GREEN 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		6		6B, BLUE 1x Nm 10 Papier 100% PA Di.Vè	<	Friction <
Friction >	>	5A, BLUE 1x Nm 10 Papier 100% PA Di.Vè		5		5B, GREEN 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
Friction >	>	4A, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		4		4B, BEIGE 1x Nm 10 Papier 100% PA Di.Vè	<	Friction <
Friction >	>	3A, BEIGE 1x Nm 10 Papier 100% PA Di.Vè		3		3B, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	2A 1x Comb thread -		2		2B, BEIGE 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	1A 1x Draw separation thread -		1		1B, BEIGE 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2














Pattern No.: 1410131 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa		8		8B 1x Nm 28/2 Protection thread -	<	
Friction >	>	7A, BEIGE 1x Nm 20 Magia 72% VI, 19% PA, 7% WV, 2% EA Lineapiù		7				
				6				
				5				
				4				
				3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410131 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa		8		8B 1x Nm 28/2 Protection thread -	<	
Friction >	>	7A, BEIGE 1x Nm 20 Magia 72% VI, 19% PA, 7% WV, 2% EA Lineapiù			7			
Friction >	>	6A, GREEN 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		6		6B, BLUE 1x Nm 10 Papier 100% PA Di.Vè	<	Friction <
Friction >	>	5A, BLUE 1x Nm 10 Papier 100% PA Di.Vè		5		5B, GREEN 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
Friction >	>	4A, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		4		4B, BEIGE 1x Nm 10 Papier 100% PA Di.Vè	<	Friction <
Friction >	>	3A, BEIGE 1x Nm 10 Papier 100% PA Di.Vè		3		3B, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	2A 1x Comb thread -			2			
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.
















Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410131 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, ECRU 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa		8		8B 1x Nm 28/2 Protection thread -	<	
Friction >	>	7A, BEIGE 1x Nm 20 Magia 72% VI, 19% PA, 7% WV, 2% EA Lineapiù			7			
Friction >	>	6A, GREEN 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		6		6B, BLUE 1x Nm 10 Papier 100% PA Di.Vè	<	Friction <
Friction >	>	5A, BLUE 1x Nm 10 Papier 100% PA Di.Vè		5		5B, GREEN 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
Friction >	>	4A, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto		4		4B, BEIGE 1x Nm 10 Papier 100% PA Di.Vè	<	Friction <
Friction >	>	3A, BEIGE 1x Nm 10 Papier 100% PA Di.Vè		3		3B, NAVY 1x Nm 28/4 Baumwolle 100% CO Gebrüder Otto	<	Friction <
	>	2A 1x Comb thread -			2			
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2