













**Pattern No.: 1010178 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7				7A, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				6				6A  -   LL-80   -   ESIDA	<<	
				5						
				4						
				3				3A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

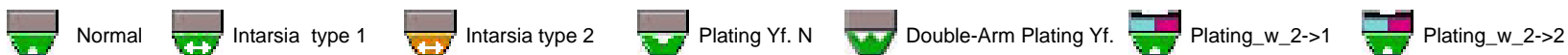
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010178 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7				7B, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				6				6A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				5						
				4						
				3				3A, BLACK  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

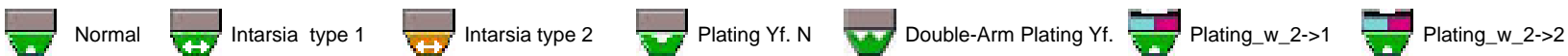
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010178 - Yarn Quality Kragen\_2**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7				7B, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				6				6A  -   LL-80   -   ESIDA	<<	
				5						
				4						
				3				3A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

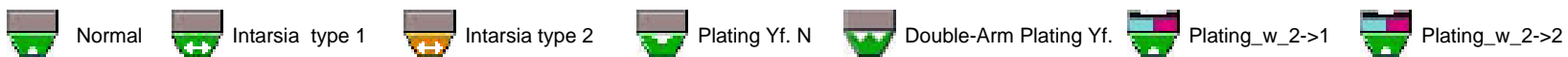
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010178 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7				7B, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				6				6A  -   LL-80   -   ESIDA	<<	
				5						
				4						
				3				3A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

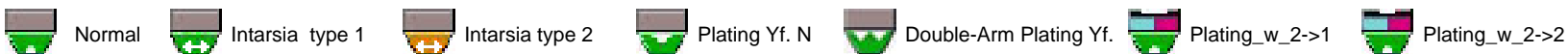
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010178 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
				8 		8A  -   -   Residual yarn   -   -	<	Friction <
				7 		7B, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				6 		6A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				5				
				4				
				3 		3A, BLACK  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   -   Draw separation thread   -   -		1 				

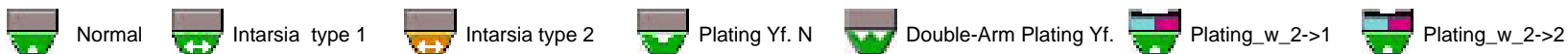
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010178 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>>	7A, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany		7		7B, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
						6A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
Friction >	>>	5A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany		5				
Friction >	>>	4A, BLACK  2x Nm 30/2   AFT   80% WV, 20% NY   Albany		4				
						3A, BLACK  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010178 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7				7B, DARK GREEN  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				6				6A, BLACK+WHITE  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
				5						
				4						
				3				3A, BLACK  2x Nm 30/2   AFT   80% WV, 20% NY   Albany	<<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

