






Pattern No.: 0510475 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A	
				8				8A 2x Protection thread -	<<
	>>	7A 2x Protection thread -		7					
				6					
				5				5A 2x 60/4 Nm SP 61 100% CO Sesia	<<
				4					
				3					
	>	2A - Comb thread -		2					
	>	1A - Draw separation thread -		1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0510475 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 2x Protection thread -	<<	
	>>	7A 2x Protection thread -						
						6A, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia	<	
						5A, BEIGE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
Friction >	>	4A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia						
						3A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -				2B, BROWN 1x 60/4 Nm SP 61 100% CO Sesia	<	
	>	1A - Draw separation thread -				1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510475 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 2x Protection thread -	<<	
	>>	7A 2x Protection thread -						
						6A, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia	<	
						5A, BEIGE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
Friction >	>	4A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia						
						3A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -				2B, BROWN 1x 60/4 Nm SP 61 100% CO Sesia	<	
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0510475 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A 2x Protection thread -	<<	
	>>	7A 2x Protection thread -						
	>	6A, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia				6B, ORANGE 1x 60/4 Nm SP 61 100% CO Sesia	<	
Friction >	>>	5A, BEIGE 2x 60/4 Nm SP 61 100% CO Sesia				5B, BEIGE 2x 60/4 Nm SP 61 100% CO Sesia	<<	Friction <
Friction >	>	4A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia						
						3A, BEIGE 1x 60/4 Nm SP 61 100% CO Sesia	<	Friction <
	>	2A - Comb thread -						
	>	1A - Draw separation thread -				1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2