





















## Pattern No.: 0910015 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   -   Residual yarn   -   -		8		8B  -   -   Residual yarn   -   -	<	Friction <
	>	7A  1x 40 den   LL-40   75% PA, 25% EA   ESIDA		7		7B  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
Friction >	>	6A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		6				
Friction >	>	5A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		5				
				4		4A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
Friction >	>>	3A  2x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		3		3B  1x 40 den   LL-40   75% PA, 25% EA   ESIDA	<	
	>	2A  -   -   Comb thread   -   -		2		2B  2x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<<	Friction <
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0910015 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   -   Residual yarn   -   -		8		8B  -   -   Residual yarn   -   -	<	Friction <
	>	7A  1x 40 den   LL-40   75% PA, 25% EA   ESIDA		7				
				6				
Friction >	>	5A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		5				
				4		4A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
				3		3A  1x 40 den   LL-40   75% PA, 25% EA   ESIDA	<	
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

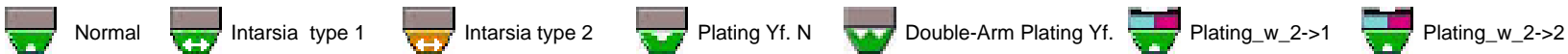
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0910015 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
				8			8B  -   -   Residual yarn   -   -	< Friction <
	>	7A  1x 40 den   LL-40   75% PA, 25% EA   ESIDA		7				
				6				
Friction >	>	5A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone		5				
				4				
				3				
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0910015 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8B  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A  1x Nm 85/2   Castore Soft   85% CO, 15% WS   Pollone	<	Friction <
				3				3A  1x 40 den   LL-40   75% PA, 25% EA   ESIDA	<	
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

