











**Pattern No.: 1110011 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>	6A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors		6						
Friction >	>	5A  1x Nm 4.2   Arabis   100% CO   Filpucci		5						
				4				4A  1x Nm 4.2   Arabis   100% CO   Filpucci	<	Friction <
				3				3A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1110011 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A  1x Nm 4.2   Arabis   100% CO   Filpucci	<	Friction <
				3				3A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 1110011 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A  1x Nm 4.2   Arabis   100% CO   Filpucci	<	Friction <
				3				3A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110011 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A  1x Nm 4.2   Arabis   100% CO   Filpucci	<	Friction <
				3				3A  1x Nm 68/2   Mini   56% VI, 14% SE, 30% PA   Yarns & Colors	<	Friction <
	>	2A  -   -   Comb thread   -   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

