






Pattern No.: 1710018 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						16A 1x Nm 50/2 Protection thread -	<	
						14A, BLACK 47010 2x dtex 167 f 36 x1 PES SET SDF VW 100% PES TWD Fibres	<<	
						13A, BLACK 0034 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	<	
	>	12A, ROYAL 3057 1x dtex 78 f 23 x2 Timbrelle PA 6.6 HE 100% PA TWD Fibres						
						11A, BLACK 0034 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	<	
	>	10A, BLUE 419 1x Nm 60 Glow 100% PES Pinori Filati						
						8A, BLUE 419 1x Nm 60 Glow 100% PES Pinori Filati	<	

>	7A, BLACK 8010 1x dtex 76 f 24 x1 Diolen text. SET 100% PES TWD Fibres					7								
													6A, ROYAL 8554 2x dtex 76 f 24 x1 Diolen text. SET trilobal 100% PES TWD Fibres	<<
>	4A, BLACK 8010 1x dtex 76 f 24 x1 Diolen text. SET 100% PES TWD Fibres					4							4B, ROYAL 8554 2x dtex 76 f 24 x1 Diolen text. SET trilobal 100% PES TWD Fibres	<<
													3A, ROYAL 3057 1x dtex 78 f 23 x2 Timbrelle PA 6.6 HE 100% PA TWD Fibres	<
>	2A, ROYAL 3057 1x dtex 78 f 23 x2 Timbrelle PA 6.6 HE 100% PA TWD Fibres					2								
>	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2