




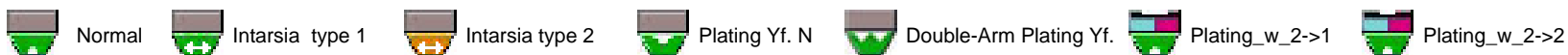







**Pattern No.: 0510278 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
Friction >	>>	6B, WHITE  2x 46/2Nm   AY-452304   93% PC, 7% EA   Svaco		6						
				5				5A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
				4						
				3				3A, WHITE  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510278 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
Friction >	>>	6A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		6						
				5				5A, WHITE  2x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<<	Friction <
Friction >	>	4A, WHITE  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco		4						
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

