



Pattern No.: 2010001 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A
						16A 1x Residual yarn -	v	
	v	15A 1x Residual yarn -						

							7							
							6							
							5							
							4							
							3				3A, NAVY 2x dtex 76 f23 x2 Timbrelle PA 6.6 HE 100% PA TWD Fibres		vv	
							2							
	v	1A Draw separation thread					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 2010001 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				16			16A 1x Protection thread -	v
				15				
				14			14A, MINT 49B 2x Nm 200/2 York Bright 100% CO Emilcotoni	vv
				13			13A, MINT 49B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
				12				
				11			11A, WHITE 01B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
				10			10A, NAVY 008800 7x Nm 30/2 Cashwool 100% WV Zegna Baruffa	vvvvv
								v
	vvv	9A, GREY 028215 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa		9				

	vvvvv	8A, GREY 028215 5x Nm 30/2 Cashwool 100% WV Zegna Baruffa					8												
							7											7A, DARK BLUE 109B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
							6												
							5											5A, LIGHT BLUE 17-4336 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
							4												
							3												
							2											2A, LIGHT BLUE 17-4336 2x Nm 200/2 York Bright 100% CO Emilcotoni	vv
	v	1A Draw separation thread					1												

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 2010001 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				16				16A 1x Protection thread -	v	
				15						
				14				14A, MINT 49B 2x Nm 200/2 York Bright 100% CO Emilcotoni	vv	
				13				13A, MINT 49B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v	
				12						
				11				11A, WHITE 01B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v	
				10				10A, NAVY 008800 7x Nm 30/2 Cashwool 100% WV Zegna Baruffa	vvvvv	
									v	
	vvv	9A, GREY 028215 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa								
				9						

	vvvvv	8A, GREY 028215 5x Nm 30/2 Cashwool 100% WV Zegna Baruffa					8												
																		7A, DARK BLUE 109B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
	v	1A Draw separation thread					1												

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 2010001 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Protection thread -	v
				15				
				14			14A, MINT 49B 2x Nm 200/2 York Bright 100% CO Emilcotoni	vv
				13			13A, MINT 49B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
				12				
				11			11A, WHITE 01B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
				10			10A, NAVY 008800 7x Nm 30/2 Cashwool 100% WV Zegna Baruffa	vvvvv
								v
	vvv	9A, GREY 028215 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa		9				

	vvvvv	8A, GREY 028215 5x Nm 30/2 Cashwool 100% WV Zegna Baruffa					8												
																		7A, DARK BLUE 109B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
	v	1A Draw separation thread					1												

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 2010001 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				16				16A 1x Protection thread -	v	
				15						
				14				14A, MINT 49B 2x Nm 200/2 York Bright 100% CO Emilcotoni	vv	
				13				13A, MINT 49B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v	
				12						
				11				11A, WHITE 01B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v	
				10				10A, NAVY 008800 7x Nm 30/2 Cashwool 100% WV Zegna Baruffa	vvvvv	
									v	
	vvv	9A, GREY 028215 4x Nm 30/2 Cashwool 100% WV Zegna Baruffa		9						

	vvvvv	8A, GREY 028215 5x Nm 30/2 Cashwool 100% WV Zegna Baruffa					8												
							7											7A, DARK BLUE 109B 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
							6												
							5											5A, LIGHT BLUE 17-4336 1x Nm 200/2 York Bright 100% CO Emilcotoni	v
							4												
							3												
							2											2A, LIGHT BLUE 17-4336 2x Nm 200/2 York Bright 100% CO Emilcotoni	vv
	v	1A Draw separation thread					1												

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 2010001

Other Requirements:

- Weft insert in feeder no. 8a, 9a, 10a with Bypass and tip E3,5
 - Presser foot with U-groove.

 - Schussfaden in Fdf. 8a, 9a, 10a mit Bypass und Nüsschen E3,5
 - Einstreifer mit U-Nut
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