




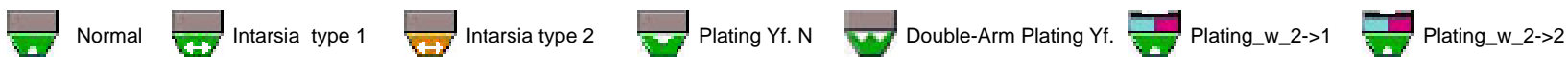







**Pattern No.: 0810539 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6		6A  1x Lycra 475 dtex, PA 78/2 dtex   Ultralastic 6348XX   74,7% PA, 25,3% EA   Zimmermann	<	
				5				
				4		4A, VIOLET VARIATION  1x Nm 54/2   Mercerized Cotton   100% CO   Shaoxing Hangsheng	<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810539 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5				5A, BLUE VARIATION  1x Nm 54/2   Mercerized Cotton   100% CO   Shaoxing Hangsheng	<	Friction <
				4				4A, VIOLET VARIATION  1x Nm 54/2   Mercerized Cotton   100% CO   Shaoxing Hangsheng	<	Friction <
				3						
Friction >	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

