

















**Pattern No.: 0510089 - Yarn Quality Tandem left**

A	B	C	D	E	D	C	B	A
	>	8A  1x 14/2 Nm   Protection thread   -			8			
					7			
Friction >	>>	6A  2x 4,4/1 Nm   Daiquiri   88%CO, 12%PBT Elité   Raumer			6			
Friction >	>>>	5A  3x 48/2 Nm   Extention   70%VI, 30%PES   Zegna Baruffa			5			
Friction >	>>	4A  2x 4,4/1 Nm   Daiquiri   88%CO, 12%PBT Elité   Raumer			4			
					3			
	>	2A  -   Comb thread   -			2			
	>	1A  -   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia 
  Plating Yf. N 
  Plating\_w\_2->1 
  Plating\_w\_2->2

**Pattern No.: 0510089 - Yarn Quality Tandem right**

A	B	C	D	E	D	C	B	A		
				8				8A  1x 14/2 Nm   Protection thread   -	<	
				7						
				6				6A  2x 4,4/1 Nm   Daiquiri   88%CO, 12%PBT Elité   Raumer	<<	Friction <
				5				5A  3x 48/2 Nm   Extention   70%VI, 30%PES   Zegna Baruffa	<<<	Friction <
				4				4A  2x 4,4/1 Nm   Daiquiri   88%CO, 12%PBT Elité   Raumer	<<	Friction <
				3						
				2						
				1				1A  -   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

