





Pattern No.: 0410431 - Yarn Quality Tandem left Front(s)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
Friction <	>	5A 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne		 5				
Friction <	>	4A 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne		 4				
				3				
	>	2A - Comb thread -		 2				
	>	1A - Draw separation thread -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N






Plating_w_2->1

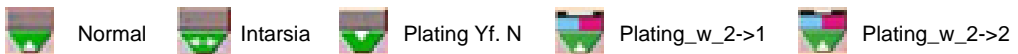


Plating_w_2->2






Pattern No.: 0410431 - Yarn Quality Tandem right Front(s)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5			5B 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne	< Friction >
				4			4B 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne	< Friction >
				3				
				2				
				1			1B - Draw separation thread - -	<






A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







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A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
Friction <	>	5A 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne		 5				
Friction <	>	4A 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne		 4				
	>	3A - Protection thread -		 3				
	>	2A - Comb thread -		 2				
	>	1A - Draw separation thread -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia
  Plating Yf. N
  Plating_w_2->1
  Plating_w_2->2

Pattern No.: 0410431 - Yarn Quality Tandem right Back(s)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5			5B 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne	< Friction <
				4			4B 1x 30/1 Nm Vispa 75% Vi, 25% PA Schaefer Garne	< Friction <
				3			3A - Protection thread -	<
				2				
				1			1A - Draw separation thread -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

