








## Pattern No.: 0610076 - Yarn Quality Tandem left Leibteil(e)

A	B	C	D	E	D	C	B	A
	>	8A  -   Draw separation thread   -			8			
					7			
Friction >	>>	6A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			6			
Friction >	>>	5A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			5			
					4		4A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	>> Friction >
					3		3A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	>> Friction >
	>>	2A  2x 28/2 Nm   Residual yarn   -			2			
					1		1A  2x 28/2 Nm   Residual yarn   -	>>

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610076 - Yarn Quality Tandem right Leibteil(e)**

A	B	C	D	E	D	C	B	A
	<	8A  -   Draw separation thread   -			8			
					7			
Friction <	<<	6A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			6			
Friction <	<<	5A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			5			
					4		4A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<< Friction <
					3		3A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<< Friction <
	<<	2A  2x 28/2 Nm   Residual yarn   -			2			
					1		1A  2x 28/2 Nm   Residual yarn   -	<<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2