





**Pattern No.: 1010067 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	
				7						
				6						
				5						
				4				4A, WATER GREEN  1x Nm 48/2   Tango   YSK 	<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010067 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	
	>	7A  -   -   Residual yarn   -   -						
Friction >	>	6A, FOG  1x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK						
						5A, FOG  1x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<	Friction <
						4A, WATER GREEN  2x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<<	Friction <
Friction >	>>	3A, WATER GREEN  2x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK						
	>	2A  -   -   Comb thread   -   -						
	>	1A  -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010067 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A   -   -   Residual yarn   -   -	<	
	>	7A   -   -   Residual yarn   -   -						
Friction >	>	6A, FOG   1x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK						
						5A, FOG   1x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<	Friction <
						4A, WATER GREEN   2x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK	<<	Friction <
Friction >	>>	3A, WATER GREEN   2x Nm 48/2   Tango   85% CO, 10% SE, 5%WS   YSK						
	>	2A   -   -   Comb thread   -   -						
	>	1A   -   -   Draw separation thread   -   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

