









**Pattern No.: 0610021 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, LIGHT BLUE  1x 30/2 Ne   Q7-06   50% CO, 50% MD   Ningbo Qiaotaixing	<	Friction <
Friction >	>>	6A, WHITE  2x 30/2 Ne   Q7-06   50% CO, 50% MD   Ningbo Qiaotaixing		6						
Friction >	>>	5A, LIGHT BLUE  2x 30/2 Ne   Q7-06   50% CO, 50% MD   Ningbo Qiaotaixing		5						
				4				4A, LIGHT BLUE  2x 30/2 Ne   Q7-06   50% CO, 50% MD   Ningbo Qiaotaixing	<<	Friction <
				3				3A, WHITE  2x 30/2 Ne   Q7-06   50% CO, 50% MD   Ningbo Qiaotaixing	<<	Friction <
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610021 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, LIGHT BLUE  1x 30/2 Ne   Q7-06   50% CO, 50% MD   Ningbo Qiaotaixing	<	Friction <
				6						
				5						
				4						
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2