









Pattern No.: 1410115 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Protection thread -	<	
				7						
				6						
				5						
				4						
				3				3A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa	<4	Friction <
Friction >	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410115 - Yarn Quality Zutaten_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Protection thread -	<	
				7						
				6						
				5						
				4						
				3				3A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa	<4	Friction <
Friction >	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 1410115 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Protection thread -	<	
Friction >	4>	6A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa						
Friction >	6>	5A, RED + WHITE 2x Nm 20 + 2x dtex 167 f34 + 2x Nm 60/2 Athena + Grilon KE-60 + Millennium 100% VI + 100% WV Igea + EMS + Zegna Baruffa						
Friction >	>	4A 1x Protection thread -						
Friction >	>	4B, RED + WHITE 2x Nm 20 + 2x dtex 167 f34 + 2x Nm 60/2 Athena + Grilon KE-60 + Millennium 100% VI + 100% WV Igea + EMS + Zegna Baruffa					<6	Friction <
Friction >	>	3A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa					<4	Friction <
Friction >	>	2A 1x Comb thread -						
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410115 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8		8A 1x Protection thread -	<	
				7				
Friction >	4>	6A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa		6				
				5				
				4				
				3				
Friction >	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410115 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
						8A 1x Protection thread -	<	
Friction >	>>	7A 2x Nm 32/2 Acryl HB 100% PC Vernitas						
Friction >	4>	6A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa				6B 2x Nm 32/2 Acryl HB 100% PC Vernitas	<<	Friction <
						5A, NAVY 2x Nm 20 Athena 100% VI Igea	<<	Friction <
	>	3A, WHITE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa						
Friction >	>	2A 1x Comb thread -				2B, RED 2x Nm 20 Athena 100% VI Igea	<<	Friction <
	>	1A 1x Draw separation thread -				1B, GREEN 2x Nm 20 Athena 100% VI Igea	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410115 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
						8A 1x Protection thread -	<	
Friction >	>>	7A 2x Nm 32/2 Acryl HB 100% PC Vernitas						
Friction >	4>	6A, RED + WHITE 2x Nm 20 + 2x Nm 60/2 Athena + Millennium 100% VI + 100% WV Igea + Zegna Baruffa				6B 2x Nm 32/2 Acryl HB 100% PC Vernitas	<<	Friction <
						5A, NAVY 2x Nm 20 Athena 100% VI Igea	<<	Friction <
	>	3A, WHITE 1x Nm 4,6 Maxi 100% WV Zegna Baruffa						
Friction >	>	2A 1x Comb thread -				2B, RED 2x Nm 20 Athena 100% VI Igea	<<	Friction <
	>	1A 1x Draw separation thread -				1B, GREEN 2x Nm 20 Athena 100% VI Igea	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

see yarn info file for washing processes etc
