

Pattern No.: 1910045 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 30/2 Ocean Residual yarn 50% CO, 50% PC TVU	>	
				7				7A 1x Lycra 44 dtex, PA 44 dtex 3772X Elastic thread 83% PA, 17% EA Zimmermann	>	Friction <
				6				6A 1x Nm 48/2 Absol 54% VI, 24% WV, 22% PA Stretch Filpucci	>	Friction <
				5				5A 1x Nm 48/2 Absol 54% VI, 24% WV, 22% PA Stretch Filpucci	>	Friction <
Friction >	<	4A 1x Nm 48/2 Absol 54% VI, 24% WV, 22% PA Stretch Filpucci		4						
				3						
	<	2A 1x Comb thread Zimmermann		2						
	<	1A 1x Draw separation thread Baumann		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

