




**Pattern No.: 0410047 / F182C18 - Yarn Quality**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4		4A  1x 30/1 Nm   Vispa   75% Vi, 25% PA   BSA 	<	Friction >
				3				
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2