












**Pattern No.: 0810284 - Yarn Quality Kragen**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, CINDER  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				6				6A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				5						
				4				4A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0810284 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A
						8A   -   Residual yarn   -	<	Friction <
Friction >	>	7A, CINDER   1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE			7			
Friction >	>	6A, BELUGA   1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE			6			
					5			
						4A, BELUGA   2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<<	Friction <
Friction >	>>	3A, BELUGA   2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE			3			
	>	2A   -   Comb thread   -			2			
Friction >	>	1A   -   Draw separation thread   -			1			

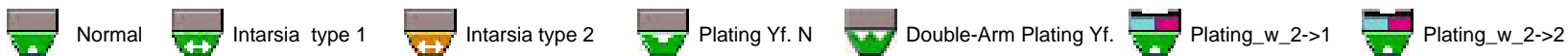
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track













**Pattern No.: 0810284 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, CINDER  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				6				6A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				5						
Friction >	>>	4A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		4						
				3				3A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<<	Friction <
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

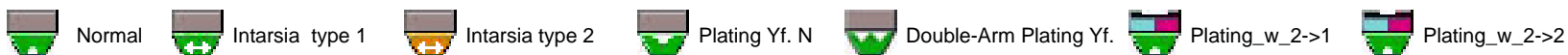
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0810284 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   Residual yarn   -		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>	7A, CINDER  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		7		7B, CINDER  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
Friction >	>	6A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		6		6B, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				5				
Friction >	>>	4A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE			4			
				3		3A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<<	Friction <
	>	2A  -   Comb thread   -			2			
Friction >	>	1A  -   Draw separation thread   -			1			

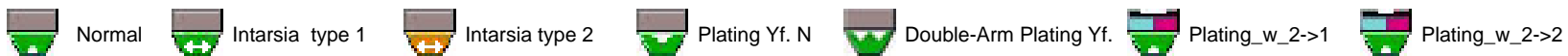
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 0810284 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		7						
				6				6A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				5						
Friction >	>>	4A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		4						
				3				3A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<<	Friction <
	>	2A  -   Comb thread   -		2						
				1				1A  -   Draw separation thread   -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810284 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		7						
				6				6A, BELUGA  1x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<	Friction <
				5						
Friction >	>>	4A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE		4						
				3				3A, BELUGA  2x Nm 30/2   Kiama   100% WV   Biella Yarn BY SUEDWOLLE	<<	Friction <
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

