













Pattern No.: 1010010 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 3x Nm 7 Residual yarn -	<<<	
				7						
				6				6A 4x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	< 4	Friction <
				5				5A 2x Nm 3,8/1 + 2x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	< 4	Friction <
				4						
				3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

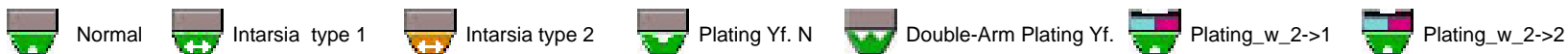
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 1010010 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A
				8			8A 3x Nm 7 Residual yarn -	<<<
	>>	7A 2x Nm 36/2 Breton 100% WV Botto Poala		7				
				6			6A 1x Nm 3,8/1 + 1x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	<< Friction <
				5			5A 2x Nm 3,8/1 + 2x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	< 4 Friction <
				4				
Friction >	7 >	3A 6x Nm 15/1 + 1x Elastan 420 dtex, PA 78/2 dtex Point + 6350N 65% WV, 20% PA, 10% WA, 5% VI + 67,5% PA, 32,5% EA Filpucci + Zimmermann		3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010010 - Yarn Quality Kragen_2

A	B	C	D	E	D	C	B	A		
				8				8A 3x Nm 7 Residual yarn -	<<<	
				7						
				6				6A 4x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	< 4	Friction <
				5				5A 2x Nm 3,8/1 + 2x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	< 4	Friction <
				4						
				3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

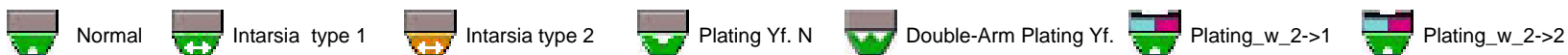
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010010 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
				4				
				3				
	>	2A 1x Comb thread -		2				
	>	1A 1x Draw separation thread -		1				
						8A 3x Nm 7 Residual yarn -	<<<	
						6A 4x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	< 4	Friction <
						5A 2x Nm 3,8/1 + 2x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	< 4	Friction <
						2B 2x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<<	

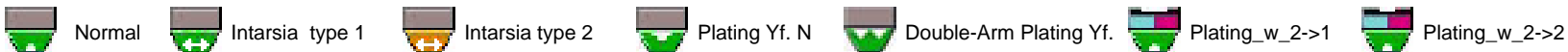
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010010 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						8A 3x Nm 7 Residual yarn -	<<<	
						6A 4x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	< 4	Friction <
						5A 2x Nm 3,8/1 + 2x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	< 4	Friction <
	>	2A 1x Comb thread -				2B 2x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<<	
	>	1A 1x Draw separation thread -						

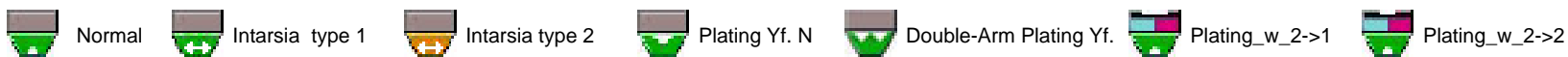
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010010 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 3x Nm 7 Residual yarn -	<<<	
						6A 4x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci	< 4	Friction <
						5A 2x Nm 3,8/1 + 2x Nm 15/1 Soft Donegal + Point 100% WV + 65% WV, 20% PA, 10% WA, 5% VI Knoll Yarns + Filpucci	< 4	Friction <
Friction >	>>>	4A 3x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci						
Friction >	>>>	3A 3x Nm 15/1 Point 65% WV, 20% PA, 10% WA, 5% VI Filpucci						
	>	2A 1x Comb thread -				2B 2x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<<	
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010010

Other Requirements:

OS-MC: SETUP 2
E_OKC_002.038.000_STOLL oder neuer

MC-operating system version: setup2

MC-Betriebssystem-Version: Setup2
