









**Pattern No.: 1010312 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A  1x Nm 7/2 + 1x Nm 30/2   Aer8 + Kiama   PVA/WV + 100% WV   AFTyarns + Biella Yarn by Suedwolle	<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 1010312 - Yarn Quality Kragen\_2**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A  1x Nm 7/2 + 1x Nm 30/2   Aer8 + Kiama   PVA/WV + 100% WV   AFTyarns + Biella Yarn by Suedwolle	<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1010312 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
Friction >	>	6A  -   -   Residual yarn   -   -		6						
Friction >	>>	5A  1x Nm 7/2 + 1x Nm 30/2   Aer8 + Kiama   PVA/WV + 100% WV   AFTyarns + Biella Yarn by Suedwolle		5						
				4				4A  1x Nm 7/2 + 1x Nm 30/2   Aer8 + Kiama   PVA/WV + 100% WV   AFTyarns + Biella Yarn by Suedwolle	<<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 1010312 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
				5						
				4				4A  1x Nm 7/2 + 1x Nm 30/2   Aer8 + Kiama   PVA/WV + 100% WV   AFTyarns + Biella Yarn by Suedwolle	<<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010312 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A  1x Nm 7/2 + 1x Nm 30/2   Aer8 + Kiama   PVA/WV + 100% WV   AFTyarns + Biella Yarn by Suedwolle	<<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

