

**Pattern No.: 0510375 - Yarn Quality Kapuze(n)**

A	B	C	D	E	D	C	B	A
Friction <	>	8A  -   Residual yarn   -		8		8B  -   Residual yarn   -	<	Friction <
				7				
				6		6A, NORTH ATLANTIC  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<	Friction <
Friction >	>>	5A, WHITE  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		5		5B, NORTH ATLANTIC  4x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	< 4	Friction <
Friction >	4 >	4A, NORTH ATLANTIC  4x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		4		4B, WHITE  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<	Friction <
				3				
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N













Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510375 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   Residual yarn   -			8			
Friction >	>>	7A, NORTH ATLANTIC  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		7			<	Friction <
				6			<<	Friction <
Friction >	>>	5A, WHITE  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		5			<	Friction <
				4			<<	Friction <
				3			<<	Friction <
	>	2A  -   Comb thread   -			2			
Friction >	>	1A  -   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N








Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0510375 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, NORTH ATLANTIC  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<	Friction <
Friction >	>>	5A, WHITE  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson		5						
				4				4A, WHITE  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N







Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 0510375 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6				6A, NORTH ATLANTIC  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<	Friction <
				5						
				4				4B, WHITE  2x 48/2 Nm   XW32415   85% SE, 15% WS   Bondson	<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2