





Pattern No.: 1910060 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
						16A 1x Nm 30/2 Residual yarn -	v	
	v	15A 1x Nm 30/2 Residual yarn -						
	v	10A, BLACK 500 1x Nm 8 Roller 83% VI, 17% PA Filpucci						
						9A, BROWN 850838 2x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	2v	

							7								
							6						6A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	v	
							5								
							4						4A, BLUE 15-614 1x Nm 30 Viscrepe 100% VI Filpucci	v	
							3								
	v	2A 1x Comb thread -					2								
	v	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.












Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910060 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 30/2 Residual yarn -	v
				15				
				14			14A, BEIGE 409 4x Nm 60 Glow 100% PES Pinori Filati	4v
				13			13A, BLUE 15-6141 1x Nm 30 Viscrepe 100% VI Filpucci	v
				12			12A, BLACK 3025 1x Nm 30 Viscrepe 100% VI Filpucci	v
				11			11A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	v
				10				
				9			9A, BROWN 850838 2x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	2v
				8			8A, BROWN 850838 1x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	v

							7							
							6							
							5							
							4							
							3							
	v	2A 1x Comb thread -						2						
	v	1A 1x Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910060 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						16A 1x Nm 30/2 Residual yarn -	v	
	v	15A 1x Nm 30/2 Residual yarn -						
						12A, BLACK 3025 1x Nm 30 Viscrepe 100% VI Filpucci	v	
						11A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	v	
						9A, BROWN 850838 2x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	2v	
						8A, BROWN 850838 1x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	v	

							7						
							6					6A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	v
							5					5A, BLACK 3025 1x Nm 30 Viscrepe 100% VI Filpucci	v
							4					4A, BLUE 15-614 1x Nm 30 Viscrepe 100% VI Filpucci	v
							3						
	v						2					2A 1x Comb thread -	
	v						1					1A 1x Draw separation thread -	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.












Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910060 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A	
				16			16A 1x Nm 30/2 Residual yarn -	v	
				15					
				14			14A, BEIGE 409 4x Nm 60 Glow 100% PES Pinori Filati	4v	
				13			13A, BLUE 15-6141 1x Nm 30 Viscrepe 100% VI Filpucci	v	
				12			12A, BLACK 3025 1x Nm 30 Viscrepe 100% VI Filpucci	v	
				11			11A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	v	
				10					
				9			9A, BROWN 850838 2x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	2v	
				8			8A, BROWN 850838 1x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	v	

							7							
							6							
							5							
							4							
							3							
	v	2A 1x Comb thread -						2						
	v	1A 1x Draw separation thread -						1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910060 - Yarn Quality Ärmel links 1

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 30/2 Residual yarn -	v
				15				
				14				
				13			13A, BLUE 15-6141 1x Nm 30 Viscrepe 100% VI Filpucci	v
				12				
				11			11A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	v
				10				
				9			9A, BROWN 850838 2x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	2v
				8			8A, BROWN 850838 1x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	v

							7							
							6							
							5							
							4							
							3							
	v	2A 1x Comb thread -					2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1910060 - Yarn Quality Ärmel rechts 1

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 30/2 Residual yarn -	v
				15				
				14				
				13				
				12				
				11				
				10				
				9			9A, BROWN 850838 2x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	2v
				8			8A, BROWN 850838 1x Nm 15/1 Supergeelong 100% WV Zegna Baruffa (Chiavazza)	v

							7											
							6							6A, BLUE 008804 1x Nm 60/2 Millennium 100% WV Zegna Baruffa			v	
							5											
							4							4A, BLUE 15-614 1x Nm 30 Viscrepe 100% VI Filpucci			v	
							3											
	v						2							2A 1x Comb thread -				
	v						1							1A 1x Draw separation thread -				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1910060

Other Requirements:

Schussfadenführer 8R, 9R ev. mit 3,5 er Nüsschen und zugehörigen FKE.

Weft yarn carriers 8R, 9R possible with tip E3,5 and corresponding yarn control device.
