











**Pattern No.: 0710448 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
Friction >	>	4A  1x Nm 28/2   Fleur   50% WV, 50% PC   Schoeller			4			
				3				
	>	2A  -   Comb thread   -		2		2B  1x Nm 28/2   Fleur   50% WV, 50% PC   Schoeller	<	Friction <
	>	1A  -   Draw separation thread   -		1		1B  -   Elastic thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710448 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6				
				5				
Friction >	>	4A  1x Nm 28/2   Fleur   50% WV, 50% PC   Schoeller			4			
				3				
	>	2A  -   Comb thread   -		2		2B  1x Nm 28/2   Fleur   50% WV, 50% PC   Schoeller	<	Friction <
	>	1A  -   Draw separation thread   -		1		1B  -   Elastic thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

