









Pattern No.: 0610244 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7				7A, WHITE 2x 50/1 Nm Shanty 88% VI, 12% PA Igea	<<	Friction <
				6				6A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
				5				5A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
Friction >	>	4A 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea		4						
Friction >	>>	3A, WHITE 2x 50/1 Nm Shanty 88% VI, 12% PA Igea		3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2