








**Pattern No.: 0810106 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  1x Nm 4,6   Maxi   100% WV   Zegna Baruffa		7						
				6				6A  1x Nm 4,6   Maxi   100% WV   Zegna Baruffa	<	Friction <
				5				5A  1x Nm 4,6   Maxi   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	4A  1x Nm 4,6   Maxi   100% WV   Zegna Baruffa		4						
				3				3A  1x Nm 4,6   Maxi   100% WV   Zegna Baruffa	<	Friction <
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

