
















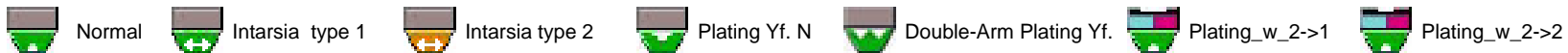


Pattern No.: 1110046 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A 1x Comb thread -		8		8C, BLACK 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
Friction >	>	8B, BLACK 1x Nm 60/2 Millennium 100% WV Zegna Baruffa						
Friction >	>	7A, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa		7		7B, WHITE 2x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<	Friction <
Friction >	>>	6A, RED 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù		6		6B, RED 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù	<<	Friction <
Friction >	>>	5A, BRONZE 1x Nm 15 + 1x Nm 46 Camelot + Image 58% WM, 32% PA, 10% WV + 80% VI, 20% PES Lineapiù		5		5B, RED 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù	<<	Friction <
						5C, BRONZE 2x Nm 15 + 1x Nm 46 Camelot + Image 58% WM, 32% PA, 10% WV + 80% VI, 20% PES Lineapiù	<<<	Friction <
Friction >	>>	4A, RED 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù		4		4B, GRAPE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
Friction >	>>	3A, BRONZE 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù		3		3B, WHITE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
						3C, GRAPE 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù	<<	Friction <

Friction >	>>	2A, GRAPE 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù			2		2C, BRONZE 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù	<<	Friction <
Friction >	>>	2B, BRONZE 1x Nm 24 + 1x Nm 46 Giselle + Image 63% VI, 37% PA + 80% VI, 20% PES Lineapiù							
	>	1A 1x Draw separation thread -			1		1B, BRONZE 1x Nm 15 + 1x Nm 46 Camelot + Image 58% WM, 32% PA, 10% WV + 80% VI, 20% PES Lineapiù	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110046

Other Requirements:

To Do after Technik (but before writing Sintral) :
enlarge RS17 from Technikrow 1 to 121
enlarge RS17 from Technikrow 839 to 877

then write Sintral

RS17=1 is set in TR 126 by PRINT-Command

No cutting of yarn carrier at the end of piece.
If you want to do so, set RS17=0.
