












Pattern No.: 0810135 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, GREY 4x Nm 48/2 Leonora 100% WV Biella	<4	Friction <
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0810135 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
Friction >	>>	6A, RED 2x Nm 48/2 Leonora 100% WV Biella		6						
Friction >	>>	5A, GREY 2x Nm 48/2 Leonora 100% WV Biella		5						
				4				4A, RED 2x Nm 48/2 Leonora 100% WV Biella	<<	Friction <
				3				3A, GREY 2x Nm 48/2 Leonora 100% WV Biella	<<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 0810135 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
Friction >	4>	5A, GREY 4x Nm 48/2 Leonora 100% WV Biella		5						
				4						
				3				3A, GREY 4x Nm 48/2 Leonora 100% WV Biella	<4	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810135 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, GREY 4x Nm 48/2 Leonora 100% WV Biella	<4	Friction <
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

