









**Pattern No.: 1110220 - Yarn Quality Kragen\_1**

| A | B | C   | D  | E | D   | C   | B  | A          |
|---|---|---|--|---|---|---|----|------------|
|   |   |   |  | 8 |    | 8A   -   -   Residual yarn   -   -                | <  |            |
|   |   |   |  | 7 |   |   |    |            |
|   |   |   |  | 6 |   |   |    |            |
|   |   |   |  | 5 |   |   |    |            |
|   |   |   |  | 4 |   |   |    |            |
|   |   |   |  | 3 |   |   |    |            |
|   | > | 2A   -   -   Comb thread   -   -            |  | 2 |  |   |    |            |
|   | > | 1A   -   -   Draw separation thread   -   - |  | 1 |  | 1B   2x Nm 48/2   Princess   50%WS, 50%WV   Xinao | << | Friction < |

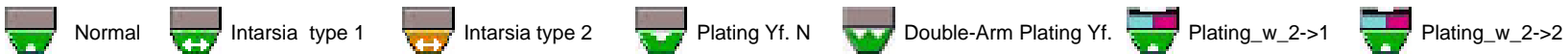
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



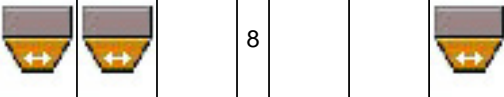
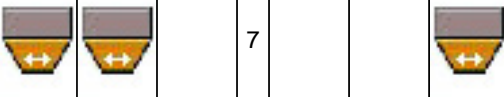
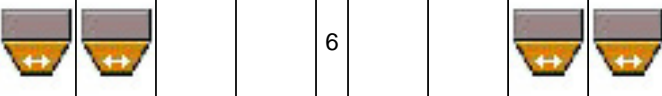
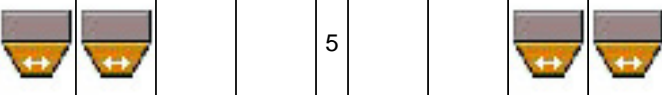
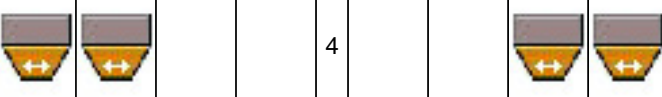
**Pattern No.: 1110220 - Yarn Quality Ärmelbündchen**









| A | B | C  | D  | E | D   | C | B | A  |    |            |
|---|---|--|--|---|---|---|---|--|----|------------|
|   |   |  |  | 8 |    |   |   | 8A  -   -   Residual yarn   -   -                | <  |            |
|   |   |  |  | 7 |   |   |   |  |    |            |
|   |   |  |  | 6 |   |   |   |  |    |            |
|   |   |  |  | 5 |   |   |   |  |    |            |
|   |   |  |  | 4 |   |   |   |  |    |            |
|   |   |  |  | 3 |   |   |   |  |    |            |
|   | > | 2A  -   -   Comb thread   -   -            |  | 2 |  |   |   |  |    |            |
|   | > | 1A  -   -   Draw separation thread   -   - |  | 1 |  |   |   | 1B  2x Nm 48/2   Princess   50%WS, 50%WV   Xinao | << | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

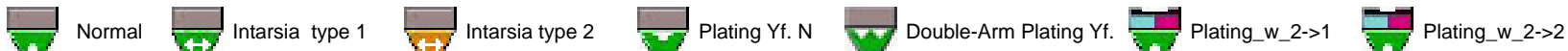


## Pattern No.: 1110220 - Yarn Quality V-Teil(e)
















| A          | B | C  | D  | E | D | C  | B | A          |
|------------|---|--|--|---|---|--|---|------------|
| Friction > | > | 8A,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |    | 8 |   | 8C,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 8B,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |   |   |  |   |            |
| Friction > | > | 7A,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |    | 7 |   | 7C,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 7B,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |   |   |  |   |            |
| Friction > | > | 6A,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |    | 6 |   | 6C,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 6B,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |   |   | 6D,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 5A,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  | 5 |   | 5C,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 5B,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |   |   | 5D,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 4A,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  | 4 |   | 4C,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |








|            |   |  |   |   |  |  |   |  |   |   |  |            |            |
|------------|---|--|---|---|--|--|---|--|---|---|--|------------|------------|
| Friction > | > | 4B,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |  |  |   |  |   | 4D,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV                      | <  | Friction < |            |
| Friction > | > | 3A,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |  |  |  | 3 |  |  |  | 3C,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | <          | Friction < |
| Friction > | > | 3B,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |  |  |   |  |   |   | 3D,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | <          | Friction < |
| Friction > | > | 2A,MOUSE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV  |   |   |  |  | 2 |  |  |   | 2B,MOUSE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV  | <          | Friction < |
|            | > | 1A  -   -   Comb thread   -   -                                |   |   |  |  | 1 |  |  |   | 1B,MOUSE  2x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV  | <          | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1110220 - Yarn Quality R-Teil(e)

| A          | B | C  | D   |   | E | D |   | C  | B | A          |
|------------|---|--|---|---|---|---|---|--|---|------------|
| Friction > | > | 8A,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |    |   | 8 |   |    | 8C,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 8B,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |   |   |   |  |   |            |
| Friction > | > | 7A,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |    |   | 7 |   |    | 7C,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 7B,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |   |   |   |  |   |            |
| Friction > | > | 6A,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |    |    | 6 |   |    | 6C,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 6B,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |   |   |   | 6D,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 5A,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |  | 5 |   |  | 5C,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 5B,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |   |   |   | 5D,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 4A,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |  | 4 |   |  | 4C,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |

|            |   |  |   |   |  |  |   |   |   |   |   |  |   |            |
|------------|---|--|---|---|--|--|---|---|---|---|---|--|---|------------|
| Friction > | > | 4B,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |  |  |   |   |   |   |   | 4D,SILVER  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 3A,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |  |  |  |  | 3 |   |   |  |  | 3C,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
| Friction > | > | 3B,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV |   |   |  |  |   |   |   |   |   | 3D,PURPLE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV | < | Friction < |
|            |   |  |   |   |  |  | 2 |  |   |   |   | 2B,MOUSE  1x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV  | < | Friction < |
|            | > | 1A  -   -   Comb thread   -   -                                |   |   |  |  | 1 |   |  |   |   | 1B,MOUSE  2x Nm 48/2   Princess   50%WS, 50%WV   50%WS, 50%WV  | < | Friction < |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

