










Pattern No.: 0310610 / D140FX32 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
	>	7A 1x Nm 21 Allure 82% PA, 18% PES Bugetti by Grignasco		7		7B 1x Nm 21 Allure 82% PA, 18% PES Bugetti by Grignasco	<	
	>	6A 1x Nm 5 Cottina - Schoeller		6				
				5		5A 1x Nm 5 Cottina - Schoeller	<	
				4		4A 1x Nm 5 Cottina - Schoeller	<	
	>>	3A 2x Nm 36/2 Giada - Orlandi		3				
	>	2A - Comb thread -		2		2B 2x Nm 36/2 Giada - Orlandi	<<	
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2