




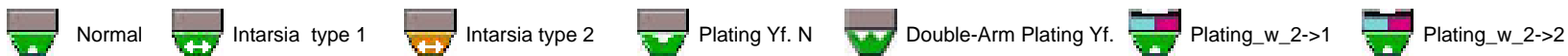










**Pattern No.: 0710480 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A, MAIZE  3x Nm 53   E5167   51% CO, 49% PE   Hotta	<<<	Friction <
				4				4A, AQUA GREEN  3x Nm 45   NV34571F   71% CO, 29% PA   i-sheen	<<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

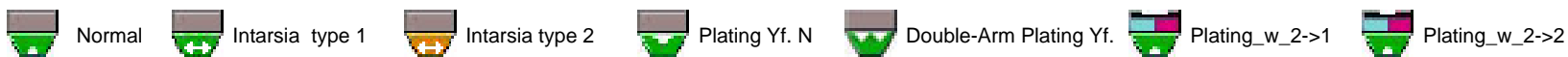
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0710480 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A  -   Residual yarn   -		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>>>	7A, MAIZE  3x Nm 53   E5167   51% CO, 49% PE   Hotta			7			
				6				
					5	5A, MAIZE  3x Nm 53   E5167   51% CO, 49% PE   Hotta	<<<	Friction <
					4	4A, AQUA GREEN  3x Nm 45   NV34571F   71% VI, 49% PA   i-sheen	<<<	Friction <
Friction >	>>>	3A, AQUA GREEN  3x Nm 45   NV34571F   71% VI, 49% PA   i-sheen			3			
	>	2A  -   Comb thread   -			2			
Friction >	>	1A  -   Draw separation thread   -			1			








A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710480 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5						
				4				4A, AQUA GREEN  3x Nm 45   NV34571F   71% VI, 29% PA   i-sheen	<<<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2