

**Pattern No.: 1110158 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
						8A  -   Residual yarn   -	<	Friction <
						7A  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
						6A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<	Friction <
						5A  1x Nm 46   Image   80% VI, 20% PES   Lineapiù	<	Friction <
Friction >	>	4A  1x Nm 24   Giselle   63% VI, 37% PA   Lineapiù						
Friction >	>	3A  1x Nm 46   Image   80% VI, 20% PES   Lineapiù						
Friction >	>	2A  -   Comb thread   -						
Friction >	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

