














**Pattern No.: 0810276 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction >
Friction >	>	7A  -   Residual yarn   -		7						
				6				6A  1x Nm 50/2   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
				5				5A  1x Nm 50/2   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
				4				4A  2x Nm 44   Essenza   76% VI, 24% PA   Filpucci	<<	Friction <
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

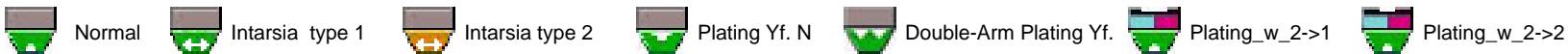
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0810276 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				8		8A  -   Residual yarn   -	<	Friction >
Friction >	>	7A  -   Residual yarn   -		7				
				6		6A  1x Nm 50/2   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
				5		5A  1x Nm 50/2   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
				4				
				3				
Friction >	>	2A  -   Comb thread   -		2				
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0810276 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction >
				7						
				6				6A  1x Nm 50/2   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
				5				5A  1x Nm 50/2   Kilt   62% VI, 22% PA Stretch, 16% WA   Filpucci (Filital)	<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

