






Pattern No.: 0710533 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
				8 		8A 1x 60/2 Nm Millennium Protection thread 100% WV Zegna Baruffa	<	Friction >
				7				
				6				
				5 		5A 1x Nm 20 Flag 88% VI, 12% PBT Elité Grignasco	<	Friction <
	>	4A - Draw separation thread -		4 				
				3 		3A 1 x Nm 24 Dinamico 67% VI, 33% PES Stretch Filpucci (Filital)	<	Friction <
	>	2A - Comb thread -		2 				
				1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

contineous knitting requirements as below:-
change RS17=0 after comb cuts to RS17=1
change RS2=150 after knitting this cycle one time to RS2=3
