







Pattern No.: 0510474 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6				6A 3x 60/4 Nm SP 61 100% CO Sesia	>><	Friction ><
				5				5A 3x 60/4 Nm SP 61 100% CO Sesia	>><	Friction ><
Friction ><	>><	4A 3x 60/4 Nm SP 61 100% CO Sesia		4				4B 2x 60/4 Nm SP 61 100% CO Sesia	<<	
				3						
	>	2A - Comb thread -		2				2B 1x PA 6.6 text. 420/1 dtex, Lycra 78 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2