

Pattern No.: 0810047 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Residual yarn -	<	
Friction >	>>	7A, BLUE 2x Nm 28/2 Nobless 100% CO Gebrüder Otto			7	7B, STEEL 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	
Friction >	>>	6A, NAVY 2x Nm 28/2 Nobless 100% CO Gebrüder Otto			6	6B, TURQUOISE 2x Nm 28/2 Nobless 100% CO Gebrüder Otto	<<	Friction <
					5	5A, TURQUOISE 2x Nm 28/2 Nobless 100% CO Gebrüder Otto	<<	Friction <
Friction >	>>	4A, TURQUOISE 2x Nm 28/2 Nobless 100% CO Gebrüder Otto			4	4B, NAVY 2x Nm 28/2 Nobless 100% CO Gebrüder Otto	<<	Friction <
Friction >	>>	3A, BROWN 2x Nm 28/2 Nobless 100% CO Gebrüder Otto			3	3B, BROWN 2x Nm 28/2 Nobless 100% CO Gebrüder Otto	<<	Friction <
	>	2A 1x Comb thread -			2	2B, TURQUOISE 1x Elastan 420 dtex, PA 78/2 dtex 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	
	>	1A 1x Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2